As-Is P2P process

Bizagi Modeler

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AS-IS P2P PROCESS 1
BIZAGI MODELER 1
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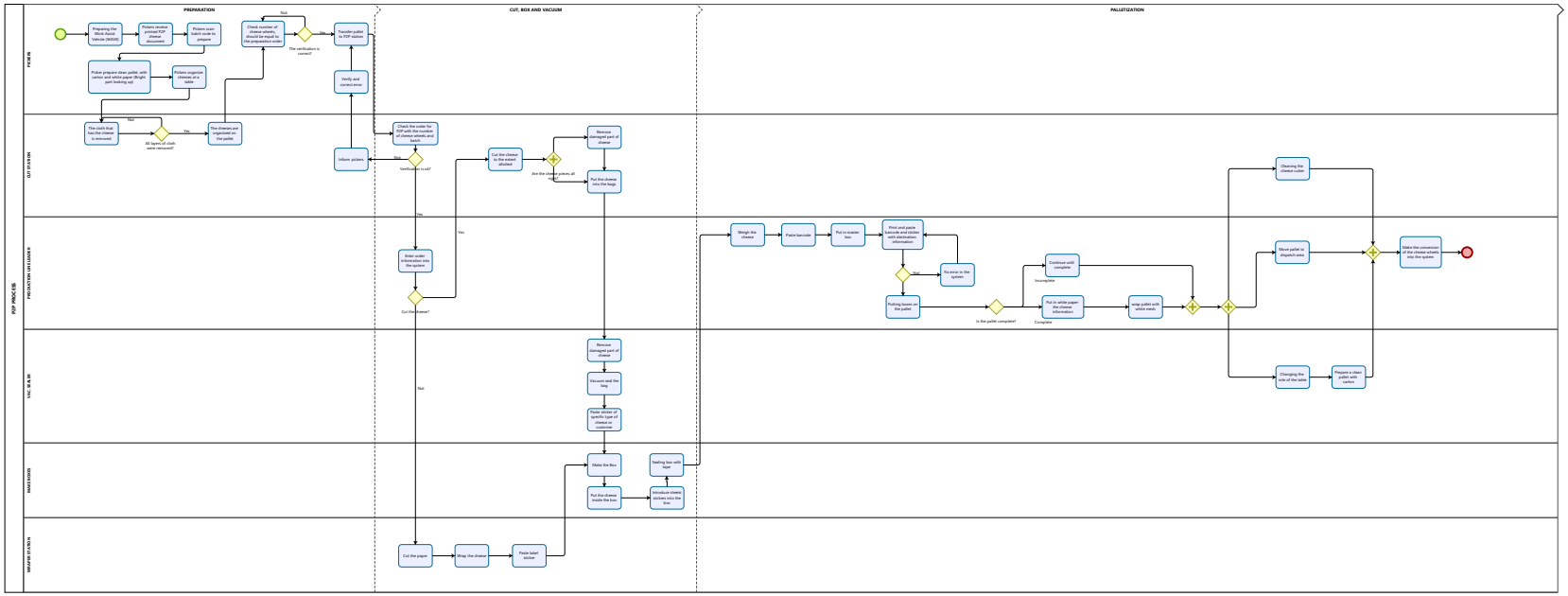
PREPARATION
CUT, BOX AND VACUUM
PALLETIZATION
POP PROCESS
PICKER
CUT STATION
PRODUCTION SUPERVISOR
VAC & BOX
MAKE BOXES
WRAPPER STATION
Preparing the Work Assist Vehicle (WAVE)
Pickers receive printed POP Picking document
Pickers scan batch code to prepare
Picker prepare clean pallet, with carton and white paper (Bright part looking up)
Pickers organize cheese on a table
The cloth that has the cheese is removed
All layers of cloth were removed?
Yes
Not
The cheeses are organized on the pallet
Check number of cheese wheels and weight according to the preparation order
Not
Yes
The verification is correct?
Transfer pallet to POP station
Verify and correct error
Inform pickers
Check the order for POP with the number of cheese wheels and weight
Verification is ok?
Not
Yes
Make order available in the system
Cut the cheese?
Yes
Not
Cut the cheese to the extent alleited
Are the cheese pieces all right?
Remove damaged part of cheese
Put the cheese into the bags
Remove damaged part of cheese
Vacuum seal the bag
Paste sticker of specific type of cheese or customer
Make the Box
Put the cheese inside the box
Introduce cheese pieces into the box
Sealing box with tape
Cut the paper
Drop the cheese
Paste label sticker
Weigh the cheese
Paste barcode
Put in master box
Print and paste barcode and sticker with destination information
Not
Fulfilling boxes on the pallet
Re-error on the system
Is the pallet complete?
Incomplete
Complete
Continue until complete
Put in white paper the cheese information
Wrap pallet with white swadi
Cleaning the cheese cutter
Move pallet to dispatch area
Changing the side of the table
Prepare a clean pallet with carton
Make the conversion of the cheese schedule into the system
Powered by Bizagi Modeler

Version:

1.0

Author:

estevenrodriguez