

Date	[Redacted]
Description:	Whole Wheels
How many workers?	[Redacted]
How many wheels	[Redacted] 1 <i>Wheels</i>
Time	[Redacted] 2,07 <i>Min</i>
Time in hour	0,0345 <i>Hour</i>
Standar time	124,48 <i>Seg</i>
	2,074666667 <i>Min</i>
HST	0,034577778 <i>Wheel/hour</i>
Actual Output Rate	28,98550725 <i>Wheel/hour</i>
Standart Output Rate	28,92030848 <i>Hour</i>
Unit / day	192,8020566 <i>Unit/Day</i>
Tack Unit/hour	24,10 <i>Unit/hour</i>
Production. Efficiency	100% Efficiency

Observation:

	20	Break
	30	Luch
	15	Bathroom
Lean times (Min)	15	Station preparation
Total	80	

Shift hours

8

